Date: Thursday, 14/05/2009 10:06:59 AM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: BASKET RIBS
Job Number	: 47953		
Estimate Number	: 13652		
P.O. Number	:	**Part Number**	: D22351
This Issue	: 14/05/2009 **S.O. No.** :	**Drawing Number**	: D2235 REV B1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : LARGE FAB ASSY	**Drawing Revision**	: B1
Previous Run	: 47836	**Material**	:
Written By	: _____	**Due Date**	: 21/05/2009 **Qty:** 10 **Um:** Each
Checked & Approved By	: _JWD 09.05.14_		
Comment	: Est Rev:A New Issue 08-12-01 DD verified by:EC		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
✓ 1.0	D31661	Basket Hoop

Comment: Qty.:   1.0000 Each(s)/Unit   Total :   10.0000 Each(s)

Basket Hoop

Batch: _B47154 (8)   B47956 (2)_   _SAD 09-05-25_   (10)

2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1

Comment: LARGE FABRICATION RESOURCE 1

1- Pick D3166-1 and cut as per dwg D2235 using DT8302
2- remove identification markings on tube
3- deburr   _SAD   09-05-25_   (10)

3.0	QC5	INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP   _S 09/05/25_ (X10)

4.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: _WA_   _SAD   09-05-25_   (10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE   _09/05/26_

Job Completion   _mf 09-05-25_

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2235	SHEET 1 OF 1
DATE		TITLE	SCALE
94:12:16		BASKET RIBS	

RELEASED 960507

| Bi | 02.08.06 | CAN BE MADE FROM D3166-1 |

25.50

+

R12.75

D2235-1

25.50

8.00

+

R12.75
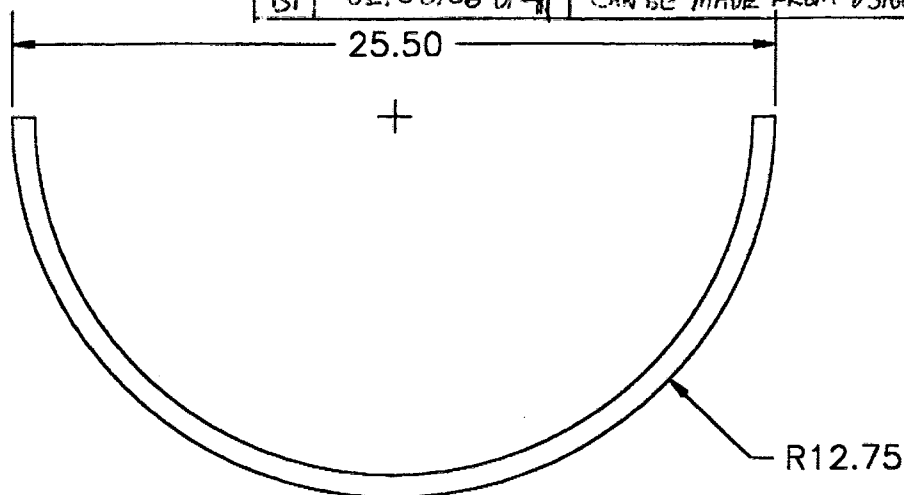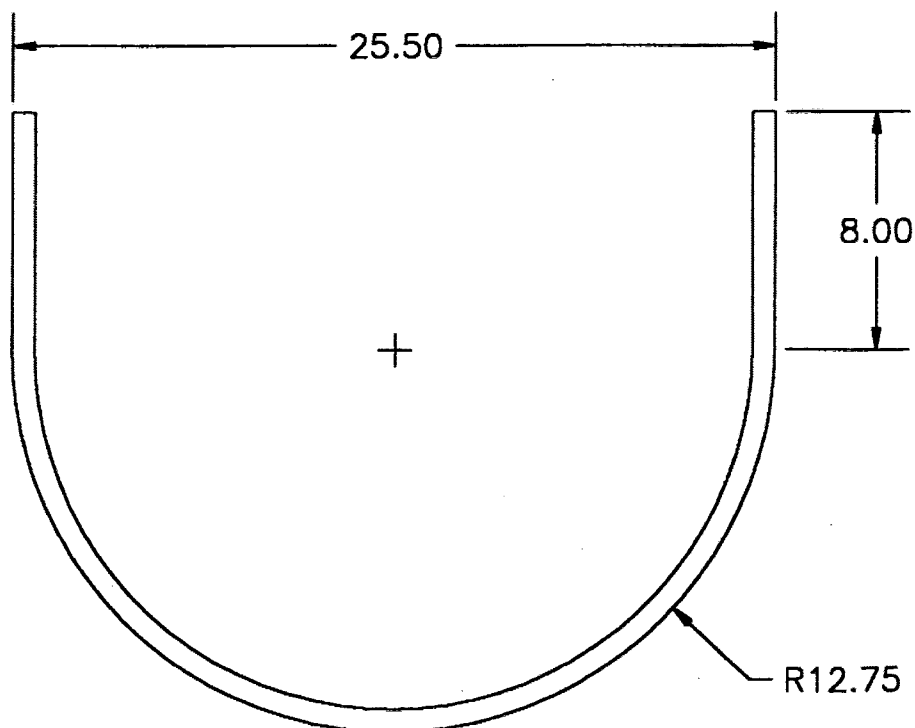
D2235-3

CAN BE MADE FROM D3166-1 ⟨Bi⟩

MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR

WORK ORDER
NO. 7153

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries